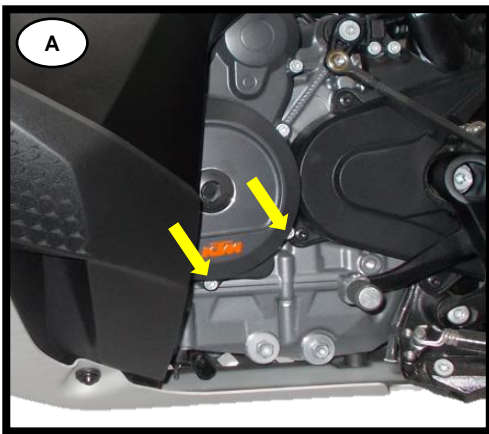




**ALUMINUM TRAIL CRASH BAR**

Ref.: 2001970090

# ASSEMBLY INSTRUCTION / INSTRUÇÃO DE MONTAGEM



**English:**

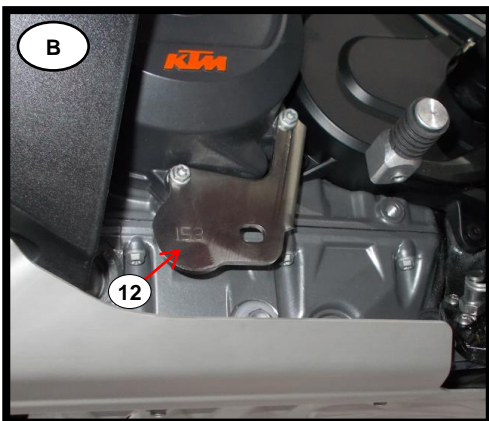
- Remove original screws marked in the photo.

**Français:**

- Enlever les vis d'origine marquées sur la photo.

**Português:**

- Remover parafusos de origem marcados na foto.



**English:**

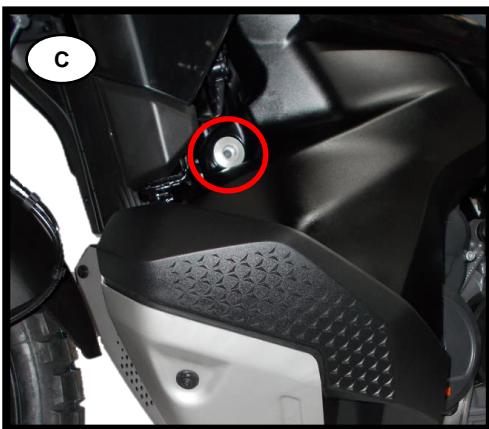
- Apply item N°12 (Inox Clamp – x1) with original screws.

**Français:**

- Appliquer l'item N°12 (Fixation Inox – x1) avec les vis d'origine.

**Português:**

- Aplicar o item N°12 (Fixação Inox – x1) com os parafusos de origem.



**English:**

- Remove original screw marked in the photo.

**Français:**

- Remover vis d'origine marquée sur la photo.

**Português:**

- Remover parafuso de origem marcado na foto.



**English:**

- Torque all screws to the correct value.

**Français:**

- Torque toutes les vis avec la bonne valeur.

**Português:**

- Apertar todos os parafusos com o valor correto de torque.

	N.m (TORQUE)	
	AÇO / STEEL	INOX
M4	2,7	0,8
M5	5,5	1,7
M6	9,7	3
M8	23	7,9
M10	47	14



4/5/6mm

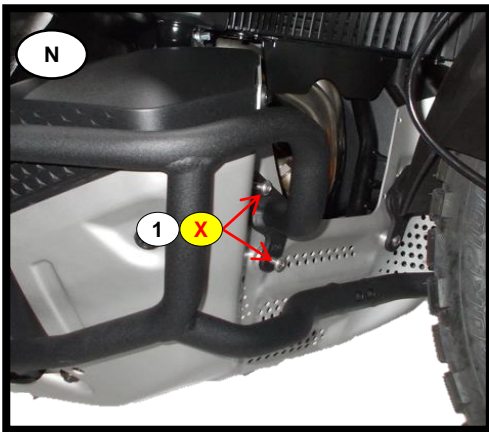


13mm



T30/T40

15	Carenagem Esquerda / Left Crash Bar	L90	1
14	Carenagem Direita / Right Crash Bar	R90	1
13	Fixação Inox / Inox Clamp	N°173	1
12	Fixação Inox / Inox Clamp	N°153	1
11	Casquilho Alumínio / Aluminum Bushing	∅20x∅11x25mm	1
10	Casquilho Alumínio / Aluminum Bushing	∅20x∅9x5mm	4
9	Casquilho Alumínio / Aluminum Bushing	∅20x∅9x3mm	4
8	Porca c. FA c. Bloqueio Metálico / Nut With Washer False Metal Lock	M8	2
7	Anilha / Washer	M8 - DIN 125	2
6	Paraf. Cabeça Cilíndrica Sext. Int. / Socket Head Cap Screw	M8x90 - DIN 912	1
5	Paraf. Cabeça Cilíndrica Sext. Int. / Socket Head Cap Screw	M8x70 - DIN 912	1
4	Paraf. Cabeça Cilíndrica Sext. Int. / Socket Head Cap Screw	M6x16 - DIN 912	2
3	Paraf. Cabeça Redonda Sext. Int. c. FA / Screw Round Head With Washer False	M8x45 - ISO 7380	1
2	Paraf. Cabeça Redonda Sext. Int. c. FA / Screw Round Head With Washer False	M8x20 - ISO 7380	3
1	Paraf. Cabeça Redonda Sext. Int. c. FA / Screw Round Head With Washer False	M6x25 - ISO 7380	4
ITEM N°:	COMPONENTE (COMPONENT):	DESCRIÇÃO (DESCRIPTION):	QUANT.:
ACESSÓRIOS (ACCESSORIES)			



**English:**

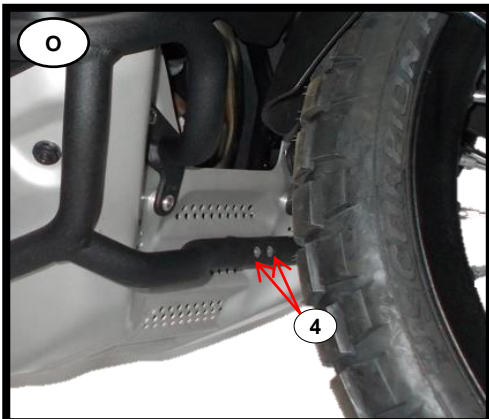
- Apply item N°1 (Screw – x2) with item:
  - ▶ N°9 (Aluminum Bushing – x2) with engine protection from the same manufacturer.
  - ▶ N°10 (Aluminum Bushing – x2) with engine protection OEM.

**Français:**

- Appliquer l'item N°1 (Vis – x2) avec l'item:
  - ▶ N°9 (Douille Aluminium – x2) avec protection moteur du même fabricant.
  - ▶ N°10 (Douille Aluminium – x2) avec protection moteur OEM.

**Português:**

- Aplicar o item N°1 (Parafuso – x2) com o item:
  - ▶ N°9 (Casquilho Alumínio – x2) com a proteção de motor do mesmo fabricante.
  - ▶ N°10 (Casquilho Alumínio – x2) com a proteção de motor OEM.



**English:**

- Apply item N°4 (Screw – x2).

**Français:**

- Appliquer l'item N°4 (Vis - x2).

**Português:**

- Aplicar o item N°4 (Parafus – x2).



**English:**

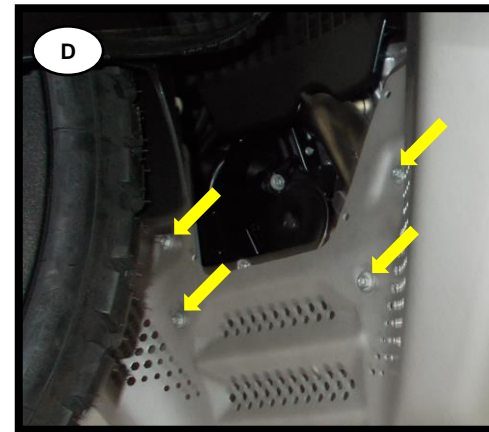
- Torque all screws to the correct value.

**Français:**

- Torque toutes les vis avec le bonne valeur.

**Português:**

- Apertar todos os parafusos com o valor correto de torque.



**English:**

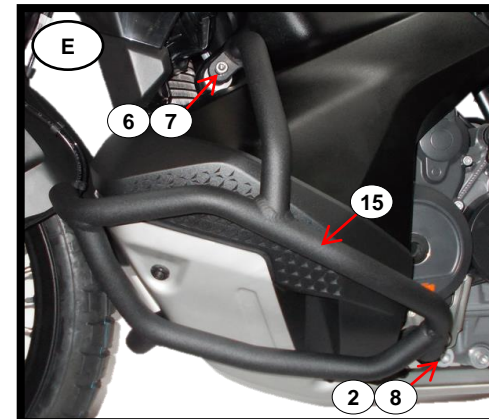
- Remove original screws marked in the photo.

**Français:**

- Enlever les vis d'origine marquées sur la photo.

**Português:**

- Remover parafusos de origem marcados na foto.



**English:**

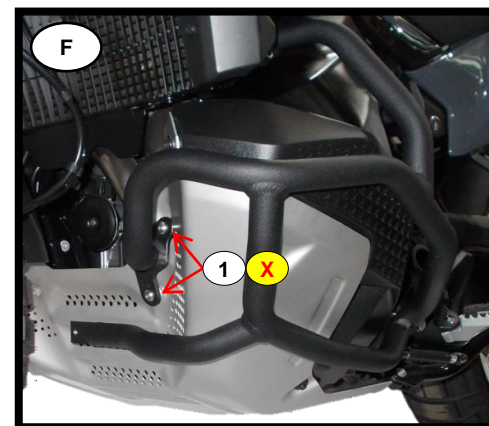
- Apply item N°15 (Left Crash bar - x1) according to the photo.

**Français:**

- Appliquer l'item N°15 (Crash Bar Gauche – x1) conforme à la photo.

**Português:**

- Aplicar o item N°15 (Carenagem Esquerda – x1) de acordo com a foto.



**English:**

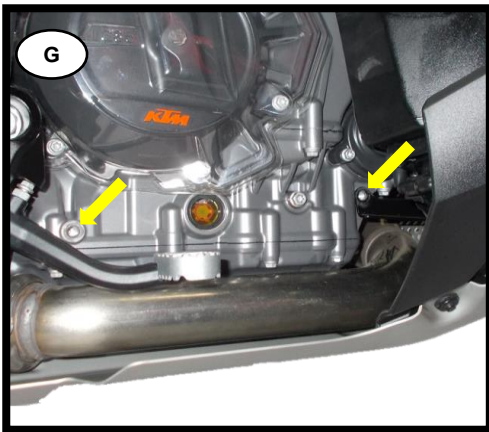
- Apply item N°1 (Screw – x2) with item:
  - ▶ N°9 (Aluminum Bushing – x2) with engine protection from the same manufacturer.
  - ▶ N°10 (Aluminum Bushing – x2) with engine protection OEM.

**Français:**

- Appliquer l'item N°1 (Vis – x2) avec l'item:
  - ▶ N°9 (Douille Aluminium – x2) avec protection moteur du même fabricant.
  - ▶ N°10 (Douille Aluminium – x2) avec protection moteur OEM.

**Português:**

- Aplicar o item N°1 (Parafuso – x2) com o item:
  - ▶ N°9 (Casquilho Alumínio – x2) com a proteção de motor do mesmo fabricante.
  - ▶ N°10 (Casquilho Alumínio – x2) com a proteção de motor OEM.



**English:**

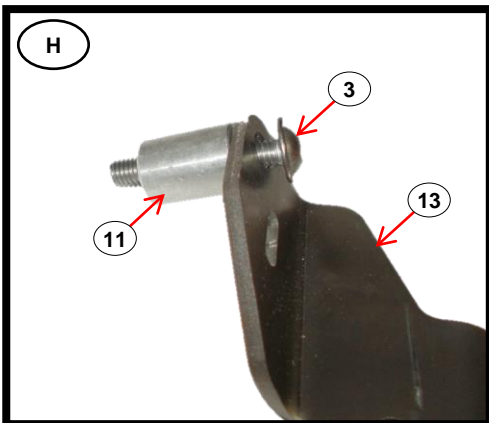
- Remove original screws marked in the photo.

**Français:**

- Enlever les vis d'origine marquées sur la photo.

**Português:**

- Remover parafusos de origem marcados na foto.



**English:**

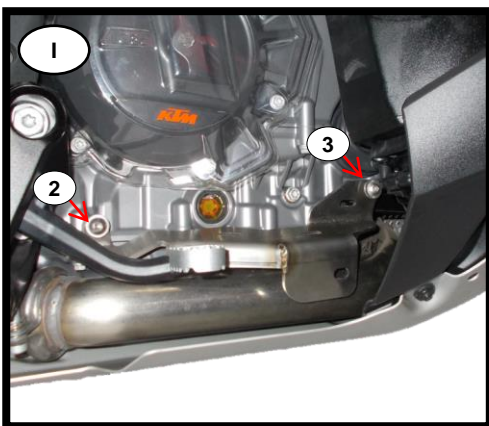
- Apply items N°3 (Screw – x1) and N°11 (Aluminum Bushing – x1) on item N°13 (Inox Clamp – x1).

**Français:**

- Appliquer les item N°3 (Vis – x1) et N°11 (Douille Aluminum – x2) sur l'item N°13 (Fixation Inox – x1).

**Português:**

- Aplicar os itens N°3 (Parafuso – x1) e N°11 (Casquilho Alumínio – x1) no item N°13 (Fixação Inox – x1).



**English:**

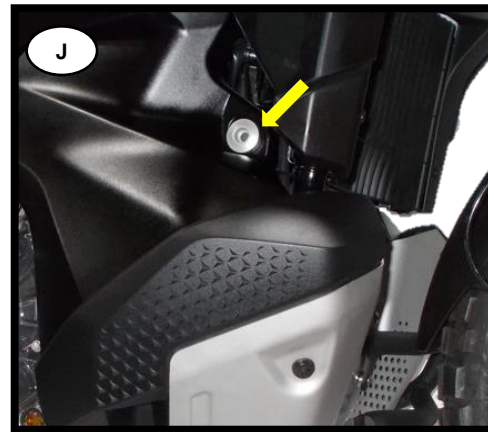
- Apply assembled previously mounted with items N°2 (Screw – x1) and N°3 (Screw – x1).

**Français:**

- Appliquer assemble préalablement monté avec les items N°2 (Vis – x1) et N°3 (Vis).

**Português:**

- Aplicar assemblagem anteriormente montada com os itens N°2 (Parafuso – x1) e N°3 (Parafuso – x1).



**English:**

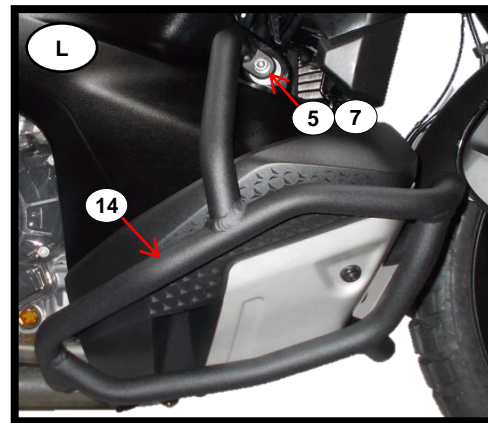
- Remove original screw marked in the photo.

**Français:**

- Retirer vis d'origine marquée sur la photo.

**Português:**

- Remover parafuso de origem marcado na foto.



**English:**

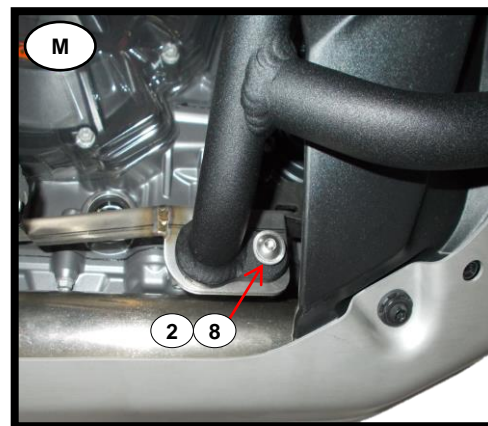
- Apply item N°14 (Right Crash bar - x1) according to the photo.

**Français:**

- Appliquer l'item N°14 (Crash Bar Droit – x1) conforme à la photo.

**Português:**

- Aplicar o item N°14 (Carenagem Direita – x1) de acordo com a foto.



**English:**

- Apply items N°2 (Screw – x1) and N°8 (Nut – x1).

**Français:**

- Appliquer les items N°2 (Vis – x1) et N°8 (Écrou – x1).

**Português:**

- Aplicar os itens N°2 (Parafuso – x1) e N°8 (Porca – x1).