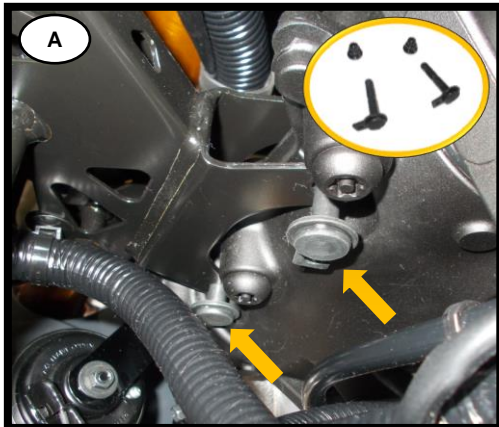




**ALUMINUM TRAIL CRASH BAR**  
Ref.: 2001970097

## ASSEMBLY INSTRUCTION / INSTRUÇÃO DE MONTAGEM



### English:

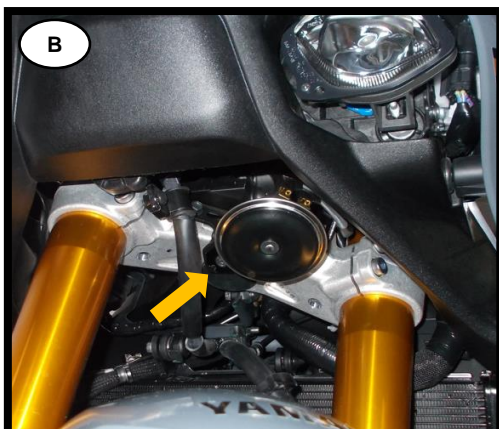
- Remove OEM screw M8 (2x).

### Français:

- Retirer vis OEM M8 (2x).

### Português:

- Retirar parafusos OEM M8 (2x).



### English:

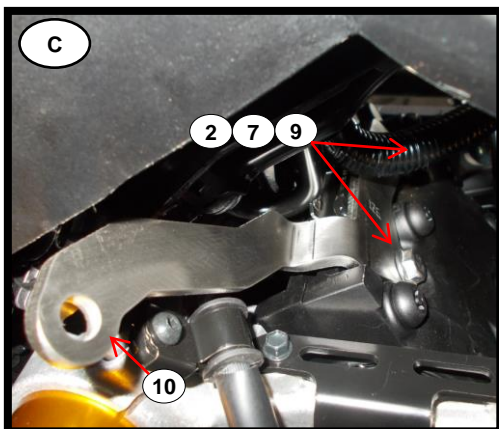
- Unscrew horn support.

### Français:

- Dévisser le support de klaxon.

### Português:

- Desapertar suporte de buzina.



### English:

- Apply item N°10 (Stainless Steel Clamp – x1) with items N°2 (Screw – x2), N°7 (Washer – x2) and N°9 (Nut Nylock – x2).

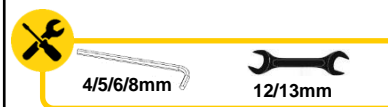
### Français:

- Appliquer l'item N°10 (Fixation Inox – x1) avec les items N°2 (Vis – x2), N°7 (Rondelle – x2) et N°9 (Écrou Freine – x2).

### Português:

- Aplicar o item N°10 (Fixação Inox – x1) com os itens N°2 (Parafuso – x2), N°7 (Anilha – x2) e N°9 (Porca Freada – x2).

## ALUMINUM TRAIL CRASH BAR



Nm	STAINLESS	
	STEEL	STEEL
M4	8.8	A2
M5	2.7	2.6
M6	5.5	5.1
M8	9.7	8.7
M10	23.0	21.2
M12	47.0	42.0
	80.0	73.0

13	Carenagem Esquerda / Left Crash Bar	L97	1
12	Carenagem Direita / Right Crash Bar	R97	1
11	Fixação Inox / Stainless Steel Clamp	Nº177	1
10	Fixação Inox / Stainless Steel Clamp	Nº176	1
9	Porca Freada / Nut Nylock	M8 - DIN 985	3
8	Anilha / Washer	M10 - DIN 125	2
7	Anilha / Washer	M8 - DIN 125	3
6	Paraf. Cabeça Cilíndrica Sext. Int. / Socket Head Cap Screw	M10x1,25x65 - DIN 912	2
5	Paraf. Cabeça Cilíndrica Sext. Int. / Socket Head Cap Screw	M8x70 - DIN 912	1
4	Paraf. Cabeça Cilíndrica Sext. Int. / Socket Head Cap Screw	M8x60 - DIN 912	1
3	Paraf. Cabeça Cilíndrica Sext. Int. / Socket Head Cap Screw	M6x16 - DIN 912	2
2	Paraf. Sext. Ext. c. FA / Hex Screw With Washer False	M8x45 - DIN 6921	2
1	Paraf. Cabeça Redonda Sext. Int. c. FA / Screw Round Head With Washer False	M8x25 - ISO 7380	1
ITEM Nº:	COMPONENTE (COMPONENT):	DESCRIÇÃO (DESCRIPTION):	QUANT.:
ACESSÓRIOS (ACCESSORIES)			

## ALUMINUM TRAIL CRASH BAR



### **English:**

- Torque all screws to the correct value.

### **Français:**

- Torque toutes les vis avec le bonne valeur.

### **Português:**

- Apertar todos os parafusos com o valor correto de torque.



### **English:**

- Torque all screws to the correct value.

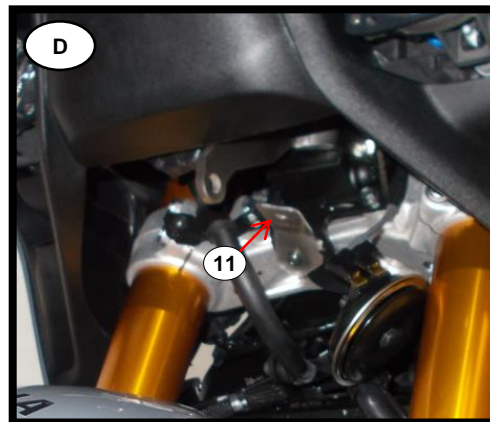
### **Français:**

- Torque toutes les vis avec le bonne valeur.

### **Português:**

- Apertar todos os parafusos com o valor correto de torque.

## ALUMINUM TRAIL CRASH BAR



### **English:**

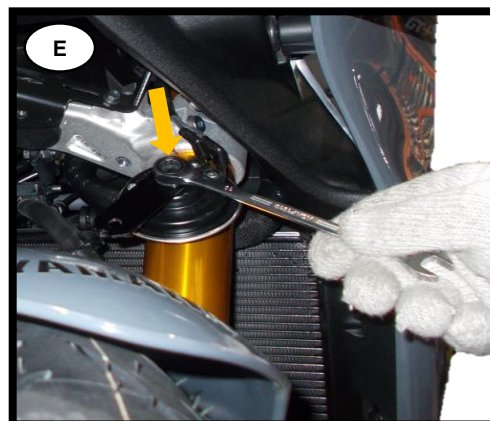
- Apply item N°11 (Stainless Steel Clamp – x1) with OEM screw.

### **Français:**

- Appliquer l'item N°11 (Fixation Inox – x1) avec le vis OEM.

### **Português:**

- Aplicar o item N°11 (Fixação Inox – x1) com o parafuso OEM.



### **English:**

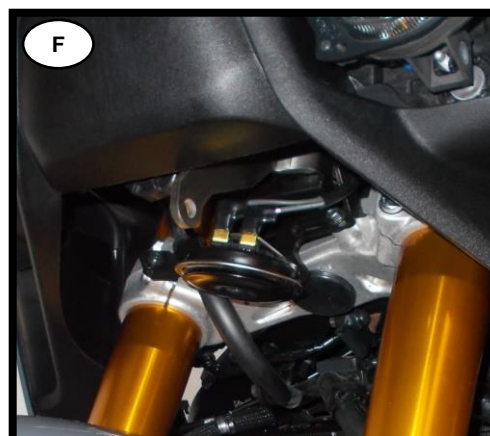
- Unscrew the OEM clamp of the horn.

### **Français:**

- Dévisser la fixation OEM du klaxon.

### **Português:**

- Desapertar fixação OEM da buzina.



### **English:**

- Mount the horn on item N°11 (Stainless Steel Clamp) previously mounted with OEM Screw.

### **Français:**

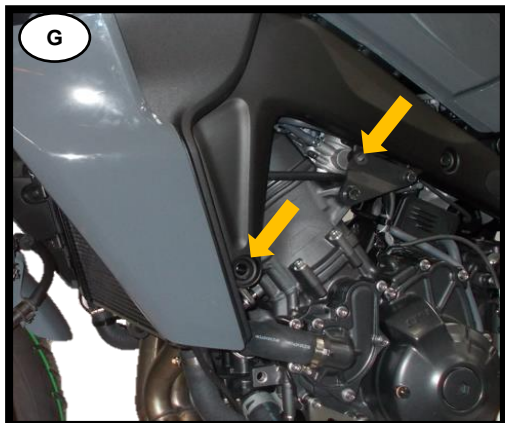
- Monter le klaxon sur l'item N°11 (Fixation Inox) précédemment monté avec le vis OEM.

### **Português:**

- Montar buzina no item N°11 (Fixação Inox) montado anteriormente com parafuso OEM.



## ALUMINUM TRAIL CRASH BAR



### English:

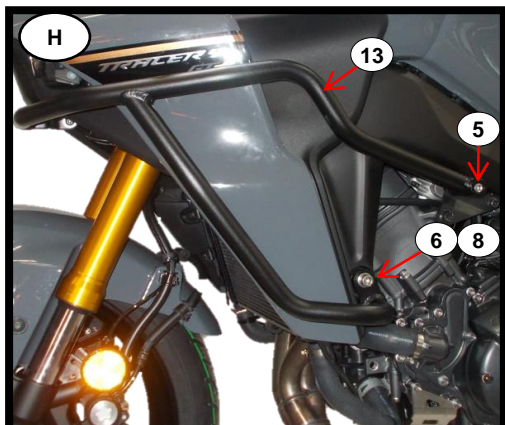
- Remove OEM screws marked in the photo.

### Français:

- Retirer les vis OEM marqués sur la photo.

### Português:

- Remover parafusos OEM assinalados na foto.



### English:

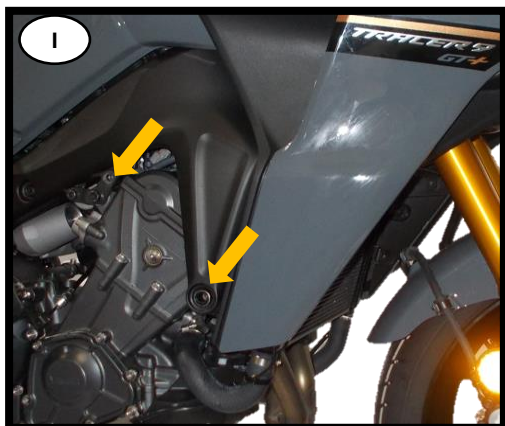
- Apply item N°13 (Left Crash Bar – x1) with the items marked in the photo.

### Français:

- Appliquer l'item N°13 (Crash Bar Gauche – x1) avec les items marqué sur la photo.

### Português:

- Aplicar o item N°13 (Carenagem Esquerda – x1) com os itens marcados na foto.



### English:

- Remove OEM screws marked in the photo.

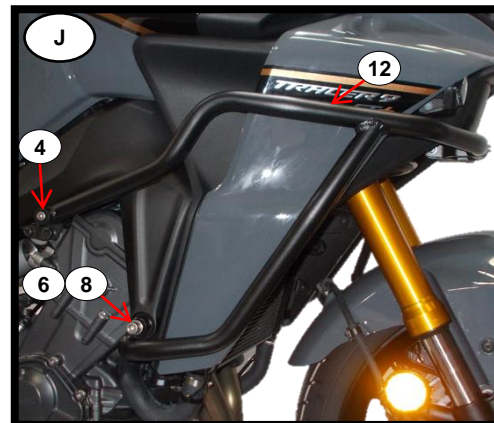
### Français:

- Retirer les vis OEM marqué sur la photo.

### Português:

- Remover parafusos OEM assinalados na foto.

## ALUMINUM TRAIL CRASH BAR



### English:

- Apply item N°12 (Right Crash Bar – x1) with the items marked in the photo.

### Français:

- Appliquer l'item N°12 (Crash Bar Droit – x1) avec les items marqué sur la photo.

### Português:

- Aplicar o item N°12 (Carenagem Direita – x1) com os itens marcados na foto.



### English:

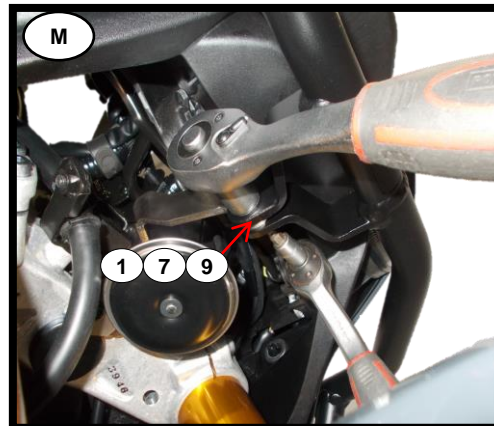
- Apply item N°3 (Screw – x2) as marked in the photo.

### Français:

- Appliquer l'item N°3 (Vis – x2) comme indiqué sur la photo.

### Português:

- Aplicar o item N°3 (Parafuso – x2) como marcado na foto.



### English:

- Apply items as marked in the photo.

### Français:

- Appliquer les items comme indique sur la photo.

### Português:

- Aplicar os itens como indicado na foto.